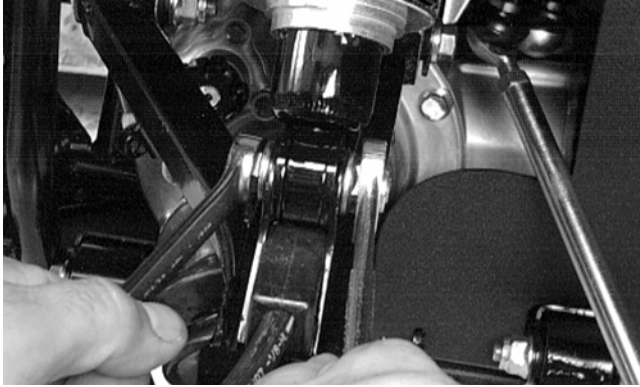


AF610D



AF897D

4. Install the brake calipers and secure with the patch-lock cap screws tightened to 20 ft-lb.



AF894D

5. Install the wheels and tighten to 40 ft-lb.
6. Pour 275 ml (9.3 fl oz) of SAE 80W-90 hypoid gear lubricant into the differential and install the filler plug. Tighten to 16 ft-lb.
7. Remove the ATV from the support stand.

Drive Axles

REMOVING REAR DRIVE AXLES

1. Secure the ATV on a support stand to elevate the wheels.

⚠ WARNING

Make sure the ATV is solidly supported on the support stand to avoid injury.

2. Pump up the hand brake; then engage the brake lever lock.
3. Remove the rear wheels.
4. Remove the cotter pin securing the hex nut; then remove the hex nut. Release the brake lever lock.
5. Remove the brake caliper (right side only).

NOTE: Do not allow the brake caliper to hang from the hose.

⚠ CAUTION

The caliper should be supported. If the calipers are allowed to hang from the hose, damage may occur.

6. Slide the hub off the shaft and set aside.
7. Remove the cap screw and lock nut securing the knuckle to the upper A-arm. Discard the lock nut.



KC284

NOTE: Never reuse a lock nut. Once a lock nut has been removed, it must be replaced with a new lock nut.

8. While holding the drive axle stationary, pull the top of the knuckle out and down until it is free of the drive axle.