

**PREFACE**

This manual covers the construction, function and servicing procedures of the Honda BF15D, BF20D Outboard Motors.

All information contained in this manual is based on the latest product information available at the time of printing. We reserve the right to make changes at anytime without notice.

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As you read this manual, you will find information that is preceded by a **NOTICE** symbol. The purpose of this message is to help prevent damage to the outboard motor, other property, or the environment.

**SAFETY MESSAGES**

Your safety, and the safety of others, are very important. To help you make informed decisions, we have provided safety messages and other safety information throughout this manual. Of course, it is not practical or possible to warn you about all the hazards associated with servicing these outboard motors. You must use your own good judgment.

You will find important safety information in a variety of forms, including:

- **Safety Messages** -- preceded by a safety alert **⚠** symbol and one of three signal words, **DANGER**, **WARNING**, or **CAUTION**.

These signal words mean:

**⚠ DANGER** You **WILL** be **KILLED** or **SERIOUSLY HURT** if you don't follow instructions.

**⚠ WARNING** You **CAN** be **KILLED** or **SERIOUSLY HURT** if you don't follow instructions.

**⚠ CAUTION** You **CAN** be **HURT** if you don't follow instructions.

- **Instructions** -- how to service this outboard motor correctly and safely.

Honda Motor Co., Ltd  
Service Publication Office

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