



LOWER UNIT

Section 6 – Gear Housing

Table of Contents

Specifications	6-1	Drive Shaft Needle Bearing, Bushing and Lubrication Sleeve Installation	6-22
Special Tools	6-2	Forward Gear Bearing Race Installation .	6-24
Gear Housing (Drive Shaft) (2.00:1 Gear Ratio)	6-4	Forward Gear Reassembly	6-24
Gear Housing (Propeller Shaft) (2.00:1 Gear Ratio)	6-7	Bearing Carrier Reassembly	6-25
Gearcase Removal	6-8	Water Pump Base and Shift Shaft Reassembly	6-26
Gearcase Disassembly	6-9	Propeller Shaft Reassembly	6-27
Propeller Removal	6-9	Forward Gear, Pinion Gear and Drive Shaft Installation	6-28
Draining and Inspecting Gear Lubricant .	6-9	Shift Shaft and Water Pump Base Installation	6-29
Bearing Carrier	6-10	Water Pump Cover Reassembly	6-30
Propeller Shaft	6-12	Impeller and Pump Cover Installation ...	6-31
Water Pump, Drive Shaft and Shift Shaft	6-13	Propeller Shaft and Bearing Carrier Installation	6-32
Pinion Gear and Forward Gear	6-17	Installation	6-33
Drive Shaft Bushing, Bearing and Lubrication Sleeve	6-20	Propeller Installation	6-37
Aluminum Anode and Water Inlet	6-22	Filling Gear Housing with Lubricant	6-38
Reassembly	6-22		

Specifications

GEAR HOUSING	Gear Ratio	2.0:1
	Gearcase Capacity	200 ml (6.8 fl. oz.)
	Lubricant Type	Premium Blend Gear Lubricant
	Forward Gear - No. of Teeth-Type	26 Spiral/Bevel
	Pinion Gear - No. of Teeth-Type	13 Spiral/Bevel
	Pinion Height	Floating
	Forward Gear Backlash	No Adjustment
	Reverse Gear Backlash	No Adjustment
	Water Pressure	
	With Thermostat	
	– @ W.O.T (5000 RPM)	(5 – 7 PSI)
	– @ Idle	3.4 - 10.3 kPa (.5 – 1.5 PSI)
	Without Thermostat	
	– @ W.O.T (5000 RPM)	34.5 - 48.3 kPa (5 – 7 PSI)
	– @ Idle (750 RPM)	0 - 6.9 kPa (0 – 1 PSI)

NOTE: Tell-tale at IDLE may be intermittent on engines with thermostats installed.