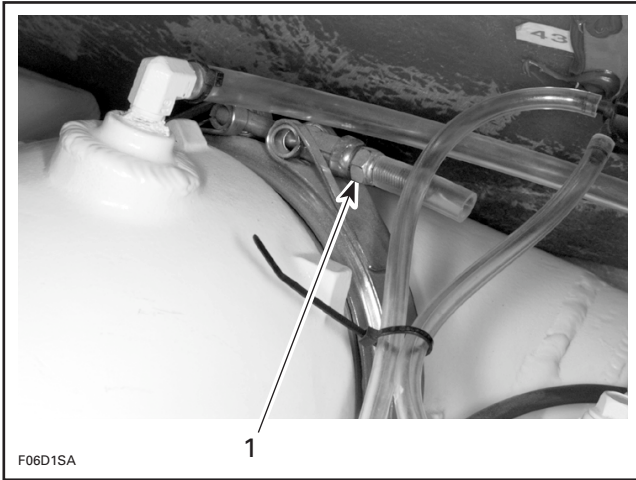


Section 04 ENGINE

Subsection 08 (EXHAUST SYSTEM)

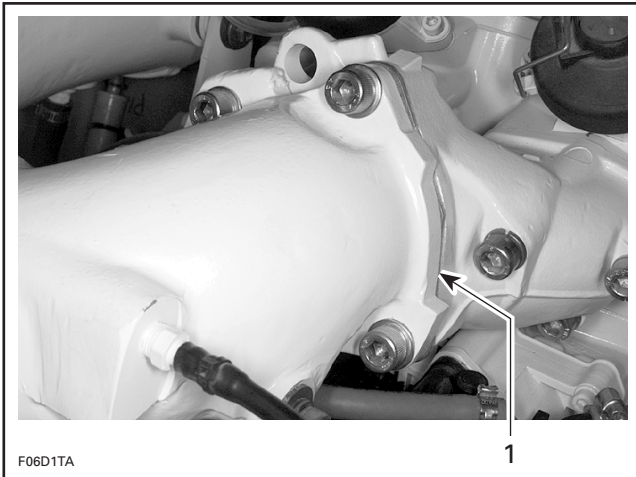
Torque clamp of tuned pipe head to 14 N•m (10 lbf•ft).



1. Torque clamp to 14 N•m (10 lbf•ft)

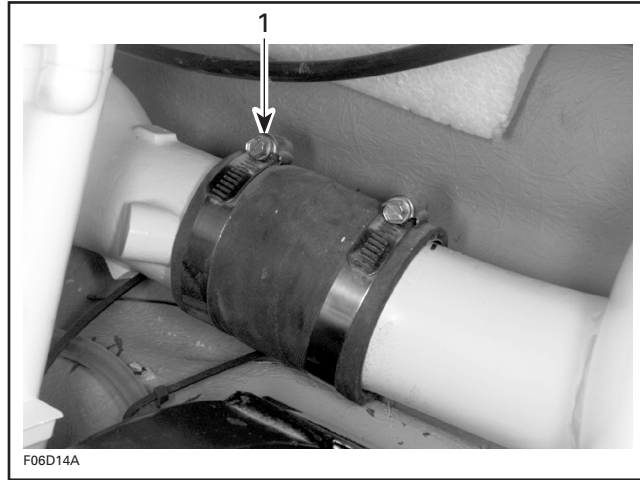
As a final step, torque Allen screws at tuned pipe head flange to 40 N•m (30 lbf•ft).

NOTE: Torque nut only to 28 N•m (21 lbf•ft) using the polygonal key (P/N 529 035 505). The nut will be at the same torque as the screws.



1. Torque Allen screws and nut to 40 N•m (30 lbf•ft)

Torque exhaust hose clamp no. 1 of tuned pipe cone to 4 N•m (35 lbf•in).



1. Torque clamp to 4 N•m (35 lbf•in)