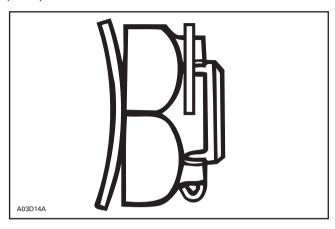
27, Conical Spring Washer

Install washer with its concave side towards drive pulley.



4, Upper Sprocket Castellated Nut

Torque to 45 to 90 N•m (33 to 66 lbf•ft). Install new cotter pin in the position shown.



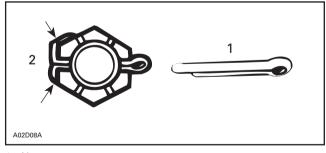
CAUTION

When removing a cotter pin always replace with a new one.



CAUTION

Cotter pin will rub on chaincase cover if installed otherwise.



- 1. New
- 2. Fold cotter pin over castellated nut flats only

18, Circlip



CAUTION

It is of the utmost importance to install the circlip otherwise damage to the chaincase components may occur.

DRIVE CHAIN ADJUSTMENT

NOTE: Brake disc key must be in good condition before checking chain free play.

10, O-ring

Replace O-ring **no. 10** on tensioner adjustment screw. Fully tighten tensioner adjustment screw **by hand**, then back off only far enough for hair pin to engage in locking hole.

This initial adjustment should provide 3-5 mm (1/8-13/64 in) free-play when measured at the outer circumference of the brake disc.



CAUTION

Free-play must not exceed 5 mm (13/64 in), readjust if necessary.



WARNING

If the specified free-play is not reached with the tensioner screw fully tightened, replace chain and check the condition of sprockets.

22, Chaincase Oil

Pour 250 mL (8.5 fl. oz) of synthetic chaincase oil (P/N 413 8033 00) into chaincase.

NOTE: Chaincase oil capacity is 250 mL (8.5 fl. oz).

Check oil level with the dipstick then add if required. Remove metal particles from magnet.